

# ORAJET® Series 3621 Economy Calendered PVC Inkjet Media

## Description

4-year, 3-mil economy grade calendered PVC film for solvent-based inkjet printing. Available in white with gloss or matte finish.

## Release Paper

83# Silicone paper

## Adhesive

Grey, water-based, removable adhesive

## Applications

Economy grade and other flat surface, short- and medium-term outdoor applications requiring easy removal, such as billboards and transit

## Technical Data

|  |   |
|--|---|
| <b>Thickness</b> (without protective paper and adhesive)                                       | 3 mil   |
| <b>Dimensional Stability</b> (FINAT TM-14)   | Adhered to steel, no shrinkage in cross direction;<br>In length, <.016"                                   |
| <b>Temperature Resistance</b>  | Adhered to aluminum, -40°F to +176°F, no variation  |
| <b>Fire Behavior</b> (DIN 75200)   | Adhered to steel, self-extinguishing  |
| <b>Adhesive Power</b> (FINAT TM-1, after 24 h, average)  | Adhered to stainless steel: 1.6 lb/in <sup>2</sup>  |
| <b>Tensile Strength</b> (DIN EN ISO 527)<br>Along<br>Across                                    | Min. 19 MPa<br>Min. 19 MPa  |
| <b>Elongation at Break</b> (DIN EN ISO 527)<br>Along<br>Across                                 | Min. 130%<br>Min. 150%  |
| <b>Shelf Life</b><br>(68°C/50% relative humidity)  | 2 years   |
| <b>Minimum Application Temperature</b>   | 50°F  |
| <b>Available Lengths</b>   | 164' (50 meters) – 100-meter and 250-meter lengths are available upon request for 60"- and 80"-wide rolls |
| <b>Available Widths</b> (inches)   | 30, 36, 48, 54, 54RW, 60, 80  |
| <b>Minimum Life Expectancy</b> (based on accepted application procedures on vertical surfaces) | 4 years   |
| <b>Recommended Laminates</b>   | ORAGUARD® Series 200 or Series 210  |

**For up-to-date color profiles, please visit our website at [www.oracal.com](http://www.oracal.com).**

## Attention

Surfaces to which the material will be applied must be cleaned thoroughly of dust, grease or any contaminants. Freshly lacquered or painted surfaces should be allowed to stand for at least three weeks after complete curing. The compatibility of selected lacquers and paints should be tested by the end-user prior to use.

The statements in this information sheet are based upon our knowledge and practical experience. This data is intended only as a source of information and is given without any guarantee and does not constitute a warranty. Due to the wide variety of possible uses and applications, customers should independently determine the suitability of this material for their specific purpose, prior to use.

Revised 04/08

