

# **ORAJET® Series 3675 & 3676**

## **Perforated Window Graphics Film**

Available in Your Choice of Punch Pattern

Series 3676 features a 60/40 perforation pattern, suitable for architectural window graphics and other applications that require vivid prints. Series 3675 features a 50/50 perforation pattern, making it ideal for vehicle windows and other applications that require maximum visibility through the graphic.

### **Features and Benefits**

- ✓ 5.5-mil calendered film = Easy application over flat surfaces
- ✓ Industry-Leading Outdoor Lifespan of 3 years = Designed for vivid medium-term window applications
- ✓ Clear, solvent-based permanent adhesive = Outstanding adhesion
- ✓ 100% splice-free rolls, every time = No production downtime
- ✓ Liner-imprinted batch ID system = Provides lot-level quality control



ENGINEERED to *PERFORM BETTER.*™

# ORAJET® Series 3676 Perforated Window Graphics Inkjet Media (60/40)

## Description

Perforated, 5.5-mil PVC film available in white with a gloss finish and black backing. 60% printable area.

## Release Paper

83# Silicone paper

## Adhesive

Clear, solvent-based, permanent adhesive

## Applications

For short- and medium-term window graphics applications

## Technical Data

<b>Thickness</b> (without protective paper and adhesive)	5.5 mil
<b>Dimensional Stability</b> (FINAT TM-14)	Adhered to steel, no shrinkage in cross direction; In length, <.016"
<b>Temperature Resistance</b>	Adhered to glass, -40°F to +176°F, no variation
<b>Seawater Resistance</b> (DIN 50021)	Adhered to glass, 48 hours, 73°F, no variation
<b>Adhesive Power</b> (FINAT TM-1, after 24 h, average)	Adhered to steel: 2.7 lb/in <sup>2</sup>
<b>Tensile Strength</b> (DIN EN ISO 527) Along Across	Min. 5 MPa/725 psi Min. 5 MPa/725 psi
<b>Elongation at Break</b> (DIN EN ISO 527) Along Across	Min. 50% Min. 50%
<b>Shelf Life</b> (68°C/50% relative humidity)	2 years
<b>Minimum Application Temperature</b>	50°F
<b>Available Lengths</b> <b>Available Widths</b> (inches)	164' (50 meters) and 10 yards 24, 30, 54
<b>Minimum Life Expectancy</b> (based on accepted application procedures on vertical surfaces)	3 years
<b>Recommended Laminate</b>	ORAGUARD® Series 290F

**For up-to-date color profiles, please visit our website at [www.oracal.com](http://www.oracal.com).**

## Attention

Surfaces to which the material will be applied must be cleaned thoroughly of dust, grease or any contaminants. Freshly lacquered or painted surfaces should be allowed to stand for at least three weeks after complete curing. The compatibility of selected lacquers and paints should be tested by the end-user prior to use.

The statements in this information sheet are based upon our knowledge and practical experience. This data is intended only as a source of information and is given without any guarantee and does not constitute a warranty. Due to the wide variety of possible uses and applications, customers should independently determine the suitability of this material for their specific purpose, prior to use.



# **ORAJET® Series 3675 Perforated Window Graphics Inkjet Media (50/50)**

## **Description**

Perforated, 5.5-mil PVC film available in white with a gloss finish and black backing. 50% printable area.

## **Release Paper**

83# Silicone paper

## **Adhesive**

Clear, solvent-based, permanent adhesive

## **Applications**

For short- and medium-term window graphics applications

## **Technical Data**

<b>Thickness</b> (without protective paper and adhesive)	5.5 mil
<b>Dimensional Stability</b> (FINAT TM-14)	Adhered to steel, no shrinkage in cross direction; In length, <.016"
<b>Temperature Resistance</b>	Adhered to glass, -40°F to +176°F, no variation
<b>Seawater Resistance</b> (DIN 50021)	Adhered to glass, 48 hours, 73°F, no variation
<b>Adhesive Power</b> (FINAT TM-1, after 24 h, average)	Adhered to steel: 2.7 lb/in <sup>2</sup>
<b>Tensile Strength</b> (DIN EN ISO 527) Along Across	Min. 5 MPa/725 psi Min. 5 MPa/725 psi
<b>Elongation at Break</b> (DIN EN ISO 527) Along Across	Min. 50% Min. 50%
<b>Shelf Life</b> (68°C/50% relative humidity)	2 years
<b>Minimum Application Temperature</b>	50°F
<b>Available Lengths</b> <b>Available Widths</b> (inches)	164' (50 meters) and 10 yards 24, 30, 54,
<b>Minimum Life Expectancy</b> (based on accepted application procedures on vertical surfaces)	3 years
<b>Recommended Laminate</b>	ORAGUARD® Series 290F

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